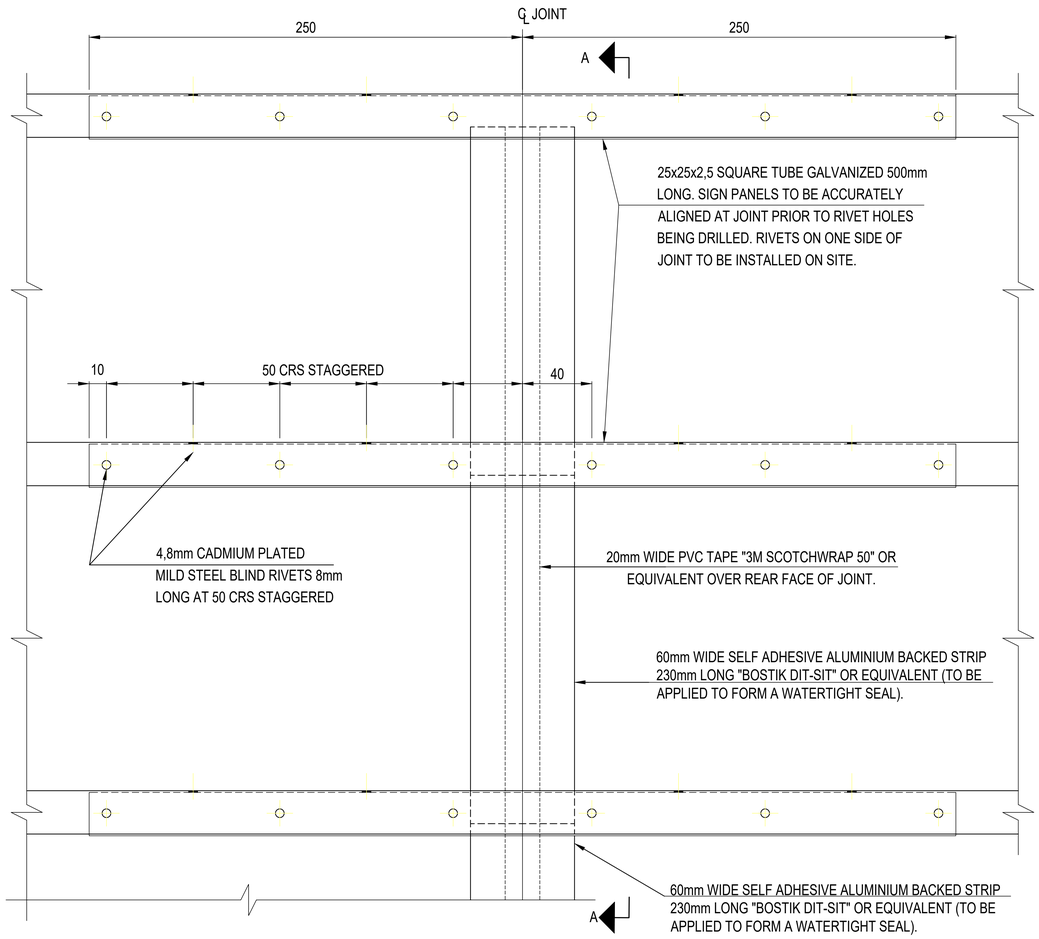
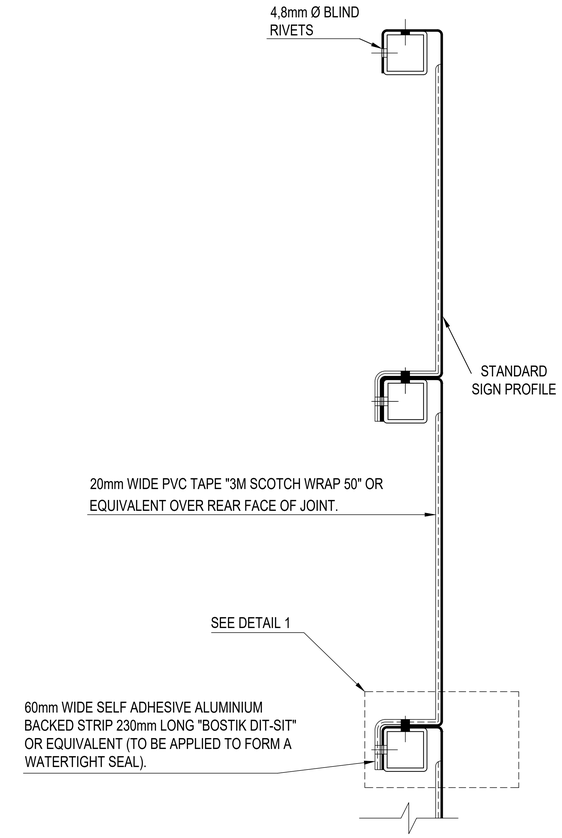


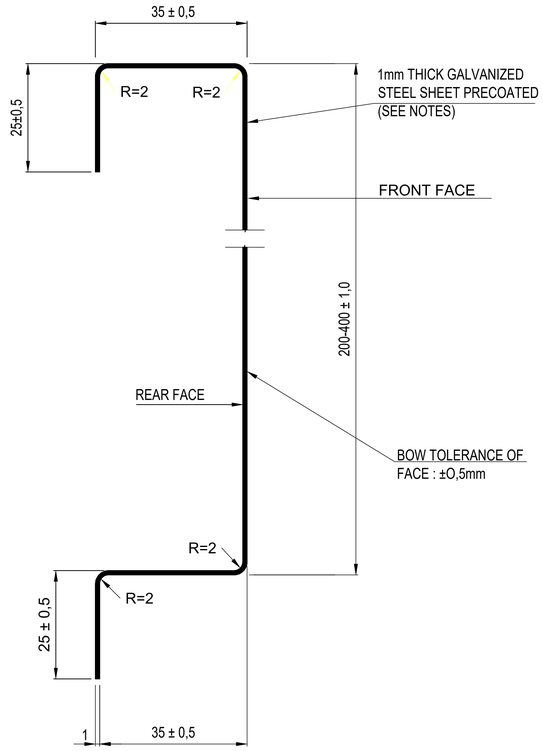
REAR ELEVATION

SCALE 1:1,25



SECTION A-A

SCALE 1:1,25



STANDARD SIGN PROFILE

SCALE 2:1

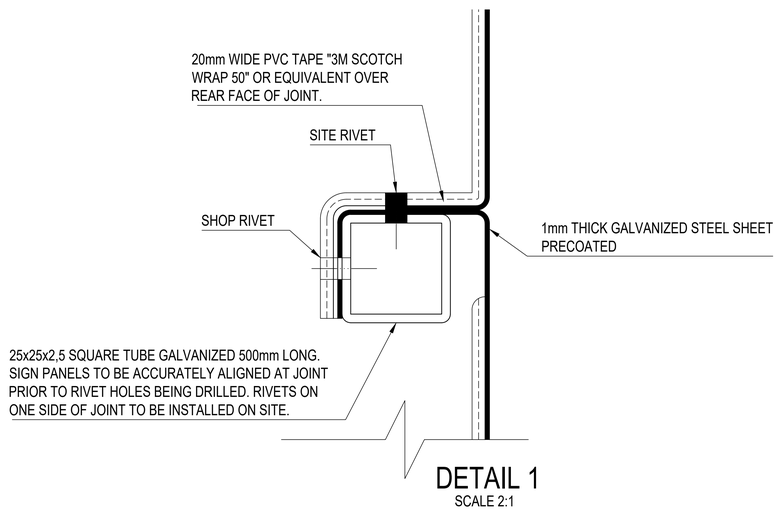
NOTES :

STANDARD SIGN PROFILE

1. THE STANDARD SIGN PROFILE SHALL BE MADE FROM 1mm THICK PREPAINTED GALVANIZED MILD STEEL PLATE.
2. THE BACK FACE OF THE SIGN PROFILE SHALL BE GRAY IN COLOUR : G29 TO SANS 1091 OR SIMILAR.
3. THE PREPAINTED STEEL SHALL BE CUT TO LENGTH TO A TOLERANCE OF ±2mm PRIOR TO PROFILING.
4. WHERE STANDARD SIGN PROFILES ARE TO BE FACED WITH RETRO-REFLECTIVE BACKGROUND MATERIAL, IT SHALL BE APPLIED IN ADVANCE TO INDIVIDUAL SECTIONS BEFORE ASSEMBLY, WITH THE MATERIAL TAKEN AROUND THE FACE EDGES OF EACH SECTION FOR AT LEAST 10mm.

JOINT

1. THE JOINT SHALL BE ACCURATELY ALIGNED PRIOR TO DRILLING RIVET HOLES.
2. THE GAP BETWEEN THE ADJOINING HALVES OF THE SIGN SHALL AT NO POINT EXCEED 2mm.
3. THE COMPLETED SECTION SHALL BE ASSEMBLED IN THE SHOP PRIOR TO DELIVERY TO SITE TO ENSURE THAT ALL SECTIONS FIT TOGETHER PROPERLY AND THAT LEGENDS ARE PROPERLY SPACED AND ALIGNED.
4. ON SITE THE TWO SECTIONS SHALL AGAIN BE ALIGNED AND FASTENED TOGETHER BY MEANS OF RIVETS PLACED IN THE PRE-DRILLED HOLES.



DETAIL 1

SCALE 2:1

No.	DATE	REVISION
V1	08/03/2024	ORIGINAL VERSION

HEAD OFFICE
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0184

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SANRAL
SOUTH AFRICAN NATIONAL ROADS AGENCY SOC LTD
BUILDING SOUTH AFRICA THROUGH BETTER ROADS

WESTERN REGION
1 Havenga Street
Oakdale
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7530

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Tel: (021) 957 4600

ACCEPTANCE

THIS ACCEPTANCE IS FOR PROCEDURAL AND ADMINISTRATIVE REVIEW PURPOSES ONLY AND DOES NOT ATTRACT LEGAL LIABILITY OR LIABILITY OF ANY KIND FROM WHATSOEVER CAUSE OR HOWEVER ARISING

for the SA NATIONAL ROADS AGENCY SOC LTD.

Date:

PROJECT DESCRIPTION
THE CAPACITY IMPROVEMENT OF NATIONAL ROUTE 1 SECTION 1 FROM OLD OAK INTERCHANGE (KM 18.90) TO KOELENHOF INTERCHANGE (KM 33.00)

ROAD SIGNS
DETAIL OF ROAD SIGN
PROFILE AND JOINT SHEET 2 OF 2

SCALE @ A0: AS SHOWN | SHEET 2 OF 2

PROJECT NUMBER	N001-010-2021/1	
DRAWING LOCATION DATA	START	END
ROUTE	N01	N01
SECTION	01	01
DRAWING km DISTANCE	18.900	33.000
DRAWING TYPE	ROADS - ROAD SIGNS	
BRIDGE/STRUCTURE No.	N/A	
CONSULTANT DRAWING No.	312-00827-01-TD32	VER
SANRAL DOCUMENT #	XXXXXX	V1

312-00827-01-TD32